

## Bouncy Eye Cream

2891-1.19



+ Creaminess

+ Moisturizing

+ Anti dark circles

Phase	Name	INCI	Supplier	%
A1	DEMINEALIZED WATER	WATER	-	67.6
	STÄRKINA NATURAL	SOLANUM TUBEROSUM (POTATO) STARCH	AGRANA	1.5
A2	GLYCERIN	GLYCERIN	-	3.0
	NATROSOL™ PLUS 330 CS	CETYL HYDROXYETHYLCELLULOSE	ASHLAND	0.4
B	<b>EMULIUM® DERMOLEA MB</b>	POLYGLYCERYL-6 DISTEARATE, CANDELILLA/ JOJOBA/ RICE BRAN POLYGLYCERYL-3 ESTERS	GATTEFOSSE	<b>5.0</b>
	<b>ACTICIRE® MB</b>	JOJOBA ESTERS, HELIANTHUS ANNUUS (SUNFLOWER) SEED WAX, POLYGLYCERIN-3, ACACIA DECURRENS FLOWER WAX	GATTEFOSSE	<b>2.0</b>
	<b>LIPOCIRE™ A SG</b>	C10-18 TRIGLYCERIDES	GATTEFOSSE	<b>5.0</b>
	LEXFEEL™ N5 MB	DIHEPTYL SUCCINATE, CAPRYLOYL GLYCERIN/ SEBACIC ACID COPOLYMER	INOLEX	8.0
	TOCOPHERYL ACETATE	TOCOPHERYL ACETATE	-	0.5
	SENSIVA® SC 50	ETHYLHEXYLGLYCERIN	SCHULKE & MAYR	0.1
C	<b>EYEGLORIUS™</b>	OCTYLDODECYL MYRISTATE, HIPPOPHAE RHAMNOIDES EXTRACT	GATTEFOSSE	<b>2.0</b>
	EUXYL™ K 712	WATER, SODIUM BENZOATE, POTASSIUM SORBATE	SCHULKE & MAYR	1.5
	CELLULOBEADS USF	CELLULOSE	DAITO KASEI	2.0
	RED DYE (1.0% SOL.)	WATER, DYE	-	0.1
	PERFUME BOURRACHE ET Poudre DE RIZ NATFLOR MKT 1114	PARFUM	TECHNICO-FLOR	0.2
D	CITRIC ACID (10% SOL.)	WATER, CITRIC ACID	-	1.1
				100.0

## Operating instructions

- In the main vessel, heat the water of phase A1 between 50-60°C in order to better disperse STÄRKINA NATURAL. Disperse with high shear for 10 minutes (TIP: if the water is too hot, Stärkina creates agglomerates that are difficult to disperse. In case it happens one can disperse with rotor stator to break the agglomerates).
- Prepare the premix of phase A2, add to A1 and disperse with high shear for 5 minutes. Then heat phase A1+A2 at 70°C.
- Prepare oil phase B and heat at 70°C. Check that everything is well melted.
- Proceed with the emulsion of oil phase B into water phase A1+A2 at 70°C under high shear (rotor stator at 2500-3000 rpm) for 10 minutes.
- Cool down under moderate mixing until reaching 40°C.
- Below 40°C, add ingredients of phase C one by one and stir under medium shear, until everything is completely incorporated.
- Finish to cool down, check pH and adjust with phase D.



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### Description

You will love to apply and re-apply this eye cream. Its bouncy moisturizing texture provides an immediate comfort. On top, **Emulium® Dermolea MB** thanks to its fine-tuned lipidic composition brings soothing properties.

With **Eyeglorius™** inside, dark circles and puffiness are reduced over time. Never again allow anyone to tell you that you look tired!

### Specifications

- + Aspect: Light pink cream
- + pH: 5.3 ± 0.3
- + Viscosity Brookfield RV (spindle C, speed 5): approx. 130000 mPa.s after 24h
- + >99.6% natural origin (ISO 16128)

### Ingredients

- **Emulium® Dermolea MB** is a 100% natural origin O/W emulsifier which supports the skin barrier function and reduces skin sensitivity. Multifunctional, it enables the creation of wide range of viscosities from spray to thick butters.
- Stärkina Natural is a thickener and aesthetic modifier/adsorber. It's a native potato starch that creates the bouncy creamy texture. Tocopheryl acetate prevents its yellowish evolution in this formula.
- Natrosol™ Plus 330 CS is a cellulosic thickener designed to provide thickening and viscosity stability in aqueous system. In combination with the potato starch, they both help to achieve the bouncy texture.
- **Lipocire™ A SG** improves the formula's creaminess and comfort specially in the under-eye area.
- **Acticire® MB** is a moisturizing and texturizing agent that enhances the sensorial attributes of the texture.
- **Eyeglorius™** is an oil-soluble bioactive that corrects two eye concerns at once: dark circles and eye bags. It specifically acts on microcirculation and excessive vascular permeability induced by inflammation in the fragile sub-ocular region. It is derived from the upcycling of sea buckthorn leaves. This active ingredient doesn't affect the formula's color, pink color won't turn peach!
- The perfume Natflor "Bourrache et Poudre de riz" MKT 1114 is adapted to eye contour, from natural origin and eco-designed.