

## Iconic Satin Lipstick

2944-1.01

Shade: Red



+ Intense color

+ Natural & vegan compliant

+ Semi-matte

Phase	Name	INCI	Supplier	%
A	PHYTO WAX 2225	HELIANTHUS ANNUUS (SUNFLOWER) SEED WAX, OLEA EUROPAEA (OLIVE) OIL UNSAPONIFIABLES, RHUS SUCCEDANEA FRUIT WAX, SHOREA ROBUSTA RESIN	KAHL	5.50
	CANDELILLA WAX	EUPHORBIA CERIFERA (CANDELILLA) WAX	-	8.00
	KAHLWAX 6607L	HELIANTHUS ANNUUS (SUNFLOWER) SEED WAX, ASCORBYL PALMITATE, TOCOPHEROL	KAHL	8.00
	<b>LIPOCIRE™ A SG</b>	C10-18 TRIGLYCERIDES	GATTEFOSSE	<b>3.00</b>
	<b>ACTICIRE® MB</b>	JOJOBA ESTERS, HELIANTHUS ANNUUS (SUNFLOWER) SEED WAX, POLYGLYCERIN-3, ACACIA DECURRENS FLOWER WAX	GATTEFOSSE	<b>5.00</b>
	<b>LABRAFACT™ CC MB</b>	CAPRYLIC/CAPRIC TRIGLYCERIDE	GATTEFOSSE	<b>18.20</b>
	EUTANOL G	OCTYLDODECANOL	BASF	16.00
B	<b>EMULIUM® ILLUSTR0</b>	POLYGLYCERYL-6 POLYHYDROXYSTEARATE, POLYGLYCERYL-6 POLYRICINOLEATE, POLYGLYCERIN-6	GATTEFOSSE	<b>1.00</b>
	<b>LABRAFACT™ CC MB</b>	CAPRYLIC/CAPRIC TRIGLYCERIDE	GATTEFOSSE	<b>5.50</b>
	EUTANOL G	OCTYLDODECANOL	BASF	5.50
	BENTONE GEL® EUG V	OCTYLDODECANOL, DISTEARDIMONIUM HECTORITE, PROPYLENE CARBONATE	ELEMENTIS	2.50
	UNIPURE® RED LC 3075	RED 7 LAKE, ALUMINUM HYDROXIDE	SENSIENT	3.70
	UNIPURE® YELLOW LC125	YELLOW 5 LAKE (CI 19140)	SENSIENT	1.90
	UNIPURE® RED LC 3071	RED 7 LAKE (CI 15850), ALUMINUM HYDROXIDE	SENSIENT	3.70
C	IMERCARE® MATTE	KAOLIN	IMERYS	5.00
	SERICA 5	MICA	SENSIENT	5.00
D	PERFUME INFUSION D' HAMAMELIS Natflor MKT1131	PARFUM	TECHNICO-FLOR	0.40
	TOCOPHEROL	TOCOPHEROL	-	0.10
				100.00

## Operating instructions

- Heat phase A to 85-90°C. Control that all the waxes are well melted.
- Prepare pigment phase B and pass through the 3 roll mill 3 times. Check dispersion.
- Add phase B to A, disperse under medium shear until everything is homogeneous (1000-1500rpm) and maintain temperature at 80°C (no need for rotor stator, mixing tool under medium shear is enough).
- Add powder phase C and disperse under medium shear (1500-2000rpm) until everything is homogeneous (no need for rotor stator, mixing tool under medium shear is enough).
- Add phase D with gentle stirring at 80°C.
- Pour at 74 ±2°C in a mold (previously heated at 30°C).
- Let cool down until reaching room temperature and then freeze for 15-20 minutes, or cool down at 4°C for 30 min.

Note : No need to add silicone spray to unmold.

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### Description

This universal lipstick flatters everyone's lips thanks to its finish is between matte and shiny. It reveals an intense color in one stroke.

Available in rosewood shade: formula 2944-2.03 (Natural origin >96% ISO 16128).

### Specifications

+ Aspect: Red lipstick

+ Natural origin > 90% (ISO 16128)

+ Drop point: 68°C ±2°C

### Ingredients

- **Emulium® Illustro** is a natural origin W/O emulsifier and wetting agent: it helps to achieve a perfect wetting of the pigments to obtain a smooth dispersion.
- Phyto wax 2225, Candelilla wax and Kahlwax 6607L are waxes used to give the structure to the stick. Their combination helps to create a solid structure but that has creaminess and gliding on the lips.
- The blend of **Labrafac™ CC MB** and Eutanol® G gives creaminess and gliding, without greasing the lips.
- **Lipocire™ A SG** is a feeling agent that brings a melting sensation thanks to its melting point close to body temperature. It also improves the formula's creaminess and comfort on the lips.
- **Acticire® MB** brings moisturization and comfort.
- Without **Lipocire™ A SG** and **Acticire® MB**, the stick has exudation. Those ingredients improve the melting point "cascade" to avoid instability.
- Serica 5 powder gives a silky touch, and Imercare® Matte provides a matte effect.
- Bentone Gel® EUG V ensures suspension of pigments and powders.
- Perfume Infusion d'Hamamelis Natflor MKT1131 is a biodegradable and natural origin perfume.